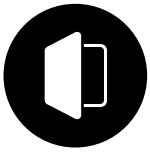
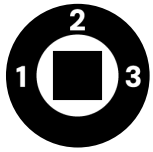
Datasheet

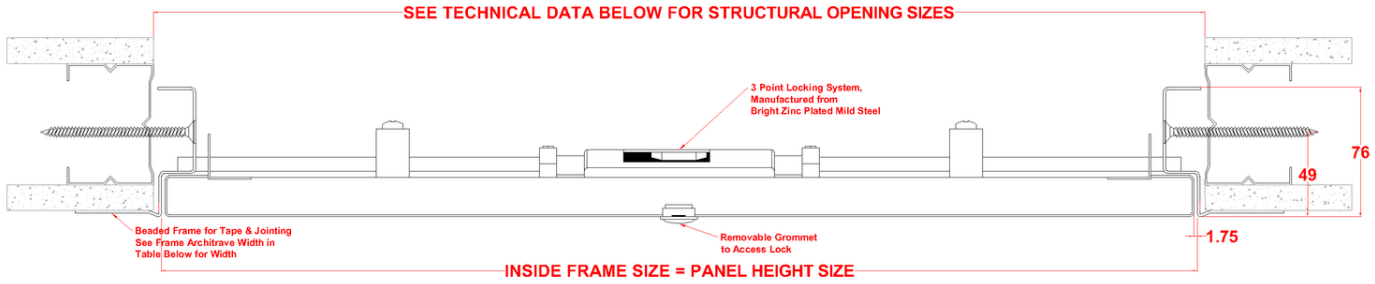
R57/000/MD/BF/L12A

Description

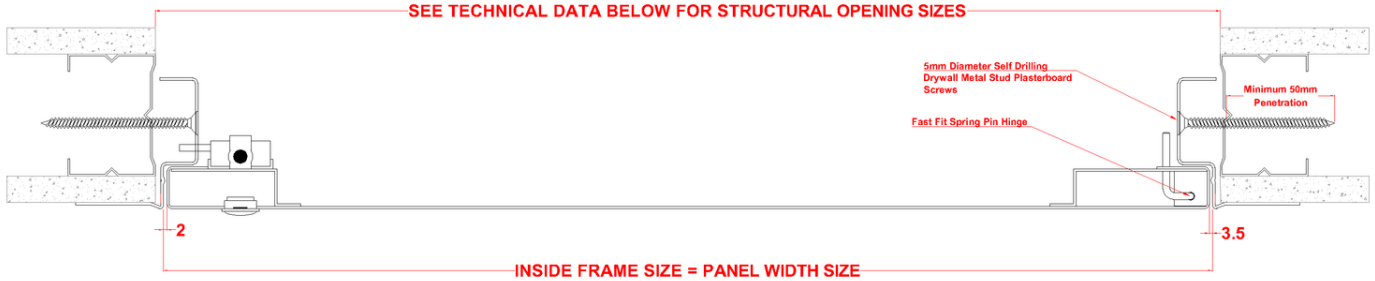
Standard Riser Door, Supplied with a Spring Pin Hinge System, Non fire rated, Metal Door, Beaded Frame, 3 Point Locking System, Single Door Unit, Powder Coated RAL 9010 30% Gloss.

PRODUCT TYPE	FIRE RATING	SMOKE TESTED	DOOR TYPE	FRAME TYPE	MASTER LOCK TYPE	SECONDARY LOCK TYPE	NUMBER OF DOOR LEAVES	AIRTIGHT RATED	ACOUSTIC RATED
	N/A	N/A				N/A		N/A	N/A

Section Drawing Height (H)



Section Drawing Width (W)



Indicative Product Images (Colour and door handing may differ from that shown)

Technical Data	
Wall or Ceiling or Both (Dual)	Wall
Fire Rating	• No Rating
Size range: Minimum to maximum (H × W mm). Fire Rated Panels: See assessed maximum panel sizes for allowable increases.	300x300mm up to 2000x900mm
Smoke Tested	No Rating
Airtightness Tested	No Rating
Acoustic Tested	No Rating
Corrosion class C1, C2, C3, C4	C1 - Very Low: Exterior: Not suitable for outdoor use. Interior: Heated buildings with clean atmospheres, e.g. offices, shops, schools, hotels.
General Wall Types	• Most wall types as long as there are sufficiently robust locations to fix the frame to take the weight of the Door & Frame
Frame Fixing Types	• Metal Studding: Minimum 5mm x 50mm Penetration into the Steel Studding Countersunk Self Drilling Drywall Screws
Frame Fixing Hole Distance back from the Face of the Panel	• 49mm
Structural Opening Size	• Panel Height Size + 7mm x Panel Width Size + 7mm
Panel Size Formula H x Wmm	Inside Frame Size
Clear opening size through the installed panel with the door leaf open at 90 degrees	• Panel Height - 50mm x Panel Width - 80mm
Composition / Manufacturing	
Quality Category	Mid Range
Product Design Category	Standard Product
Ironmongery Details	• 3 Point Locking System. Bright Zinc Plated Mild Steel • Fast Fit Spring Pin Pivot Hinge manufactured from electroplated steel
Lock Security Level	Grade 1 – Low Security
Frame Architrave Width (e.g. Picture / Beaded Frame)	• 50mm
Frame Steel Thickness	1.2mm
Door Steel Thickness	0.9mm
Door & Frame Material Grade	• Frame: Zintec Steel to BS EN 10152 : 2017 DC01 + ZE 25/25 • Door Leaf: Zintec Steel to BS EN 10152 : 2017 DC01 + ZE 25/25
Frame Depth	76mm
Board Infill Type	• None
Door Insulation Type	• None
Seal Type	• None
Paint Type	• Polyester Powder Coated • RAL 9010 30% Gloss Pure white

Installation Guide

1) Open the door, release the Spring Pin hinge system, and lift the door out of the frame.

2) Place the frame in the aperture, ensuring it's 7mm larger than the panel size. Mark the hinge and door retaining pin positions.

3) Remove the frame, drill clearance holes for the marked positions.

4) Fix the frame into the aperture using all fixing holes, ensuring it is square and flush with the wall.

5) Refit the door by placing the lower Spring Pin hinge pin, sliding the top hinge pin until fully located, and closing the door. Apply sealant to the frame's rear, nominally 5mm wide sealing to the structural opening.

6) Lock the door with the key, ensuring it is flush with the frame.

Independent bracing or support may be needed for the Riser Door weight.

Before applying the plaster skim coat, apply joint filler and scrim tape over the junction between the beaded frame and plasterboard to prevent cracking.