Datasheet

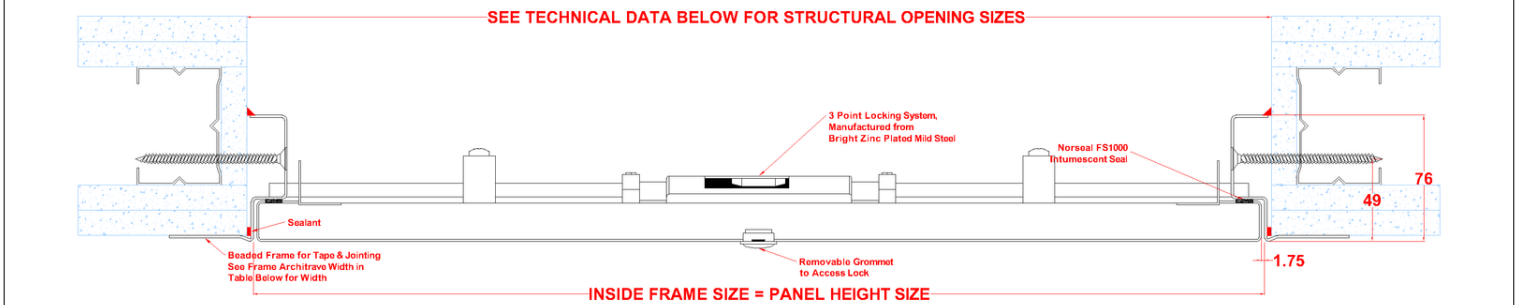
R57/000/MD/BF/L12A/ATN/33A

Description

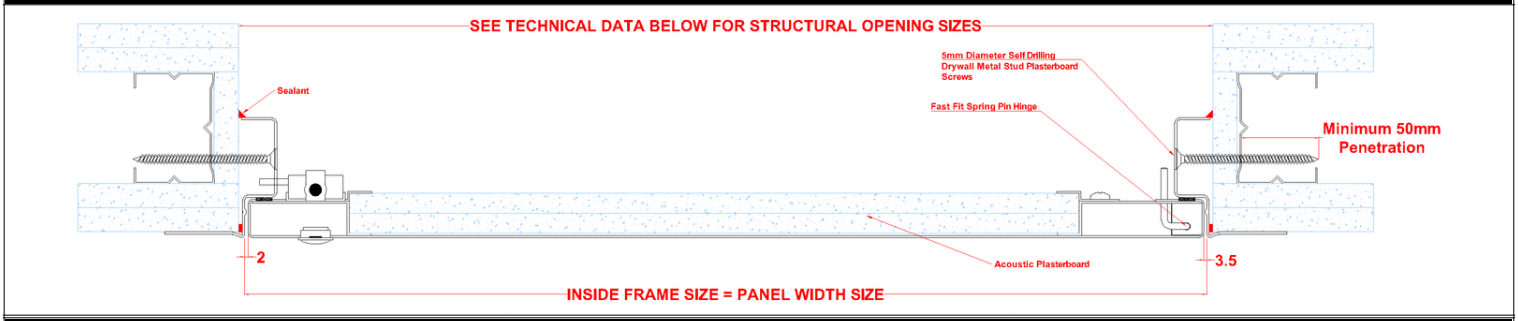
Standard Riser Door, Supplied with a Spring Pin Hinge System, Non fire rated, Metal Door, Beaded Frame, 3 Point Locking System, Single Door Unit, Airtight Panel, 33 dB Acoustic Rated, Powder Coated RAL 9010 30% Gloss.

PRODUCT TYPE	FIRE RATING	SMOKE TESTED	DOOR TYPE	FRAME TYPE	MASTER LOCK TYPE	SECONDARY LOCK TYPE	NUMBER OF DOOR LEAVES	AIRTIGHT RATED	ACOUSTIC RATED
	N/A	N/A			2 1 3	N/A	1D	2	33A

Section Drawing Height (H)



Section Drawing Width (W)



Indicative Product Images (Colour and door handing may differ from that shown)

Technical Data

Wall or Ceiling or Both (Dual)	Dual
Fire Rating	· No Rating
Size range: Minimum to maximum (H × W mm). Fire Rated Panels: See	300x300mm up to 1900x650mm

assessed maximum panel sizes for allowable increases.	
Smoke Tested	No Rating
Air Permeability Test Standard	BS EN 1026: 2016
Air Permeability Rating	• 300Pa CLASS 2
Acoustic Test Standard	BS EN ISO 10140-2: 2010
Acoustic Rating	33dB
Corrosion class C1, C2, C3, C4	C1 - Very Low: Exterior: Not suitable for outdoor use. Interior: Heated buildings with clean atmospheres, e.g. offices, shops, schools, hotels.
General Wall Types	• Most wall types as long as there are sufficiently robust locations to fix the frame to take the weight of the Door & Frame
Ceiling Types	• Most ceiling types as long as there are sufficiently robust locations to fix the frame to take the weight of the Door & Frame
Frame Fixing Types	• Metal Studding: Minimum 5mm x 50mm Penetration into the Steel Studding Countersunk Self Drilling Drywall Screws
Frame Fixing Hole Distance back from the Face of the Panel	• 49mm
Permitted Gaps Between the Rear of the Frame and the Structural Opening	• 2.5mm Height x 2.5mm Width
Permitted Sealants	• Standard Acoustic Sealant
Application of Intumescent Sealants	• Applied Behind the Frame to the Frame Jamb prior to installation • Applied Sealing the Rear of the Frame to the Structural Opening
Structural Opening Size	• Panel Height Size + 7mm x Panel Width Size + 7mm
Panel Size Formula H x Wmm	Inside Frame Size
Clear opening size through the installed panel with the door leaf open at 90 degrees	• Panel Height - 50mm x Panel Width - 80mm
Composition / Manufacturing	
Quality Category	Mid Range
Product Design Category	Standard Product
Ironmongery Details	• 3 Point Locking System. Bright Zinc Plated Mild Steel • Fast Fit Spring Pin Pivot Hinge manufactured from electroplated steel
Lock Security Level	Grade 1 – Low Security
Frame Architrave Width (e.g. Picture / Beaded Frame)	• 50mm
Frame Steel Thickness	1.2mm
Door Steel Thickness	0.9mm
Door & Frame Material Grade	• Frame: Zintec Steel to BS EN 10152 : 2017 DC01 + ZE 25/25 • Door Leaf: Zintec Steel to BS EN 10152 : 2017 DC01 + ZE 25/25
Frame Depth	76mm
Board Infill Type	• 12.5mm Thick GTEC dB Board
Door Insulation Type	• None
Seal Type	• Norseal FS1000 Self Adhesive Intumescent Foam Tape • Sealed to All Door Closing Edges
Paint Type	• Polyester Powder Coated • RAL 9010 30% Gloss Pure white

Installation Guide

1) Open the door, release the Spring Pin hinge system, and lift the door out of the frame.

2) Place the frame in the aperture, ensuring it's 7mm larger than the panel size. Mark the hinge and door retaining pin positions.

3) Remove the frame, drill clearance holes for the marked positions.

4) Fix the frame into the aperture using all fixing holes, ensuring it is square and flush with the wall. Apply Intumescent Sealant to the rear of the Picture Frame before installation.

5) Refit the door by placing the lower Spring Pin hinge pin, sliding the top hinge pin until fully located, and closing the door. Apply sealant to the frame's rear, nominally 5mm wide sealing to the structural opening.

6) Lock the door with the key, ensuring it is flush with the frame.

Independent bracing or support may be needed for the Riser Door weight.

Before applying the plaster skim coat, apply joint filler and scrim tape over the junction between the beaded frame and plasterboard to prevent cracking.