

Use this guide to understand how fabric width, pattern repeat, nap, and fabric direction may affect yardage requirements and seam placement on upholstered frames. This information is intended as a guide only. When inadequate yardage, flawed fabric or unmatched dye lots are received, the customer will be contacted for additional yardage at the customer's expense. Very large repeats and/or unique pattern layouts sometimes require more C.O.M. yardage than is indicated.

## YARDAGE MULTIPLIER CHART

Yardage Stated      x      Repeat Multiplier      =      Yardage Required

Example: 54" wide fabric with 10" repeat

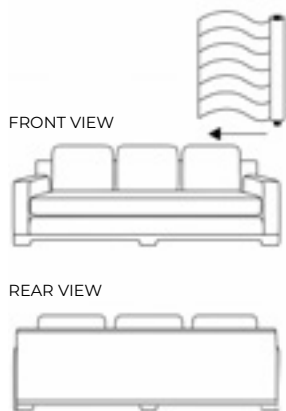
15 yards              x      1.2                              =      18 Yards

To estimate the required COM yardage, locate the fabric width and pattern repeat below, then multiply the stated yardage by the corresponding multiplier.

## FABRIC WIDTH      PATTERN REPEAT AND MULTIPLIER

Fabric Width	Plain Fabric	0" - 5"	6" - 12"	13" - 20"	21" - 27"	28" - 36"
54"	1.00	1.15	1.20	1.25	1.30	1.40
50" - 53"	1.10	1.25	1.30	1.40	1.45	1.50
48" - 49"	1.25	1.35	1.40	1.45	1.50	1.55
45" - 47"	1.40	1.55	1.60	1.70	1.75	1.80
36" - 44"	1.60	1.75	1.80	1.90	2.00	2.10

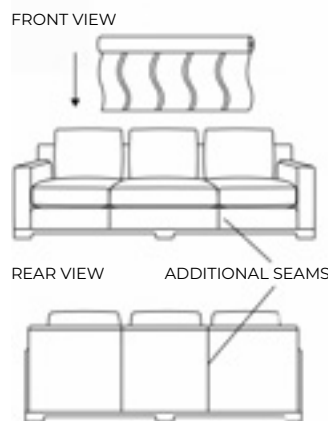
## RAILROADED FABRIC EXAMPLE



MINIMAL SEAMS REQUIRED WHEN FABRIC IS RAILROADED

**Railroaded:** Fabric that runs horizontally along the width of a piece of furniture. Fabric runs from front to back along the arms. This usually works well for solid fabrics without nap on large pieces such as sofas with one continuous seat cushion with no seams.

## CORRECT WAY, OFF THE BOLT, RIGHT WAY OR NON-RAILROADED EXAMPLE



**Correct Way, Off the Bolt, Right Way or Non-Railroaded:** Fabric that runs vertically, over the furniture's front, back and arms.

**Note:** If the fabric must be run vertically on a large piece, additional seams may be required, as standard fabric bolts are only 54" wide.

**NAP:** The pile or surface texture created by the yarns of a textile. Generally used to refer to a soft or fuzzy characteristic which runs in a particular direction.

**Industry standard:** Fabrics with a nap will be run "correct way" unless otherwise specified by the client.